

READ FIRST

*****IMPORTANT:** Pump WILL be damaged if the following procedures are not followed.

Always use an automotive power steering pulley puller for pulley removal.



Always use an automotive power steering pulley installer for pulley installation.



NEVER USE A PRESS OR HAMMER TO INSTALL OR REMOVE PULLEY!

NEVER use automatic transmission fluid (ATF). Use only standard power steering fluid or synthetic power steering fluid (Valvoline semi-synthetic blend is NOT recommended).

*NOTE: All 1400 series pumps without an 'F' in the part number are metric - all threaded holes in the pump are 10-1.5mm. Use of 3/8-16 hardware can crack the pump case.

Failure to follow these procedures will void any and all warranties in ALL cases with no exceptions. Customer will be charged for any repairs necessary on product returned in these cases.