

## MBC110 JK Cooler Install



Start by removing the grille.

Remove the parking lights.

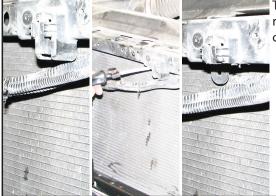
2



Take the wire loom loose from the header panel.

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This piece may require trimming for clearance.

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Using the included self-drilling, self-tapping screws install the cooler bracket.

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It may be necessary to remove the top 2 screws to gain access to the back of the bracket for mounting the coolers.

6



The upper line is the return to the transmission. Cut in the center of the hose. Install two "hose menders."



The line from the radiator should go into the bottom of the cooler. The other line should come from the top port of the cooler and go into the transmission return line.

8



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Ensure that a radius exists in the line large enough to prevent hose collapse.



Remove the air cleaner assembly.

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Remove the bolt holding the power steering reservoir in place.

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Cut the 90 degree bend from the power steering return line. Insert a "hose mender" into the remaining hose.

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Again, ensure that a loop of sufficient radius is used to prevent any kinking of the hose.



The hose from the steering gear should go into the lower port of the cooler. The upper port should connect to the reservoir.

14



Reinstall items removed during installation then bleed the power steering system according to the enclosed bleeding instructions.

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